



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4906-1
Job Sheet 200743



Part No: D4906-1

Job Qty: 12 pcs

Part Name: Knob



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New Issue 13/09/25 DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing Newark	12 pcs	10/22/19	10/22/19	0.00	0.00	Purchasing - 1		SEP 24 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	10/22/19	10/22/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S216460



Part: D4906-1

Job No: 200743

Serial No/Batch: S216460

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/24/19

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	AT SEP 24 2019
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	12 pcs	10/22/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS
					QC 6 - 40	61
					QC 6 - 81	9-89
130 Packaging 3-1 - Stock - B4B	12 pcs	10/22/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC MF004
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 pcs	10/22/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - (Purchasing) Issue P/O: _____ Order from Tyco Radar INC Part # KLN700B-1/4
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

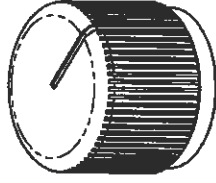
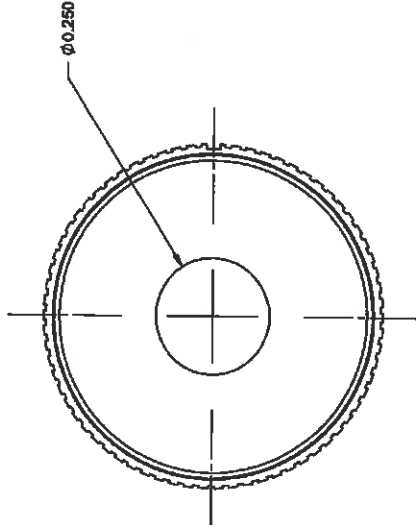
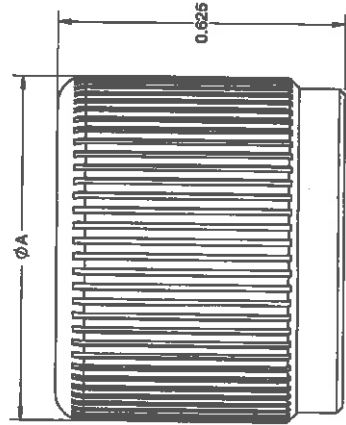
SEP 27 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
KLN700B-1/4	Knob D4906-1	12 pcs (1 ea)	100-Purchasing	5216458

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KLN700B-1/4	12	0	0

Part Specifications				
Specifications could not be found.				

SPECIFICATION CONTROL DRAWING



D4908-1 KNOB

DART PART NUMBER	DESCRIPTION	FINISH	VENDOR	VENDOR PART NUMBER	Ø/A
D4908-1	KNOB	BLACK ANODIZE	TYCO RADAR INC. MCMASTER-CARR	KL7008-1/4 8332142 8332144	0.740 0.500 0.837

- NOTES:
1) MATERIAL: N/A
2) FINISH: SEE TABLE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) LIMITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.02 lbs

RELEASED
2013-09-16

200743 MJS
19-09-17

A	NEW ISSUE	DESCRIPTION	BY	DATE
REV.				
DESIGN		DART AEROSPACE USA, INC.		
DRAWN		KENT, WA		
CHECKED		DRAWING NO.		
MFG. APPR.		D4906		
APPROVED		TITLE		
DE APPR.		KNOB		
DATE	13.08.24	SCALE		
		NTS		

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐			DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐			Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
				Completed By		Lead hand / Supervisor					
				QC / QA Coordinator							



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PURCHASE ORDER
POHB044532



Supplier: NEW001-VC Newark c/o T27537 P.O.Box 4275, Postal Station "A" Toronto ON M5W 5V8 Canada Phone: 800-463-9275 Fax: 888-551-4801	PO No: POHB044532 PO Date: 9/18/19 Due Date: 9/25/19 Purchase Order Revision: Revision Date: Ship-To Contact: Guerin, Kimberley Phone: 613-632-5200 Ext: 298 kguerin@dartaero.com
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via: Ground Pymt Terms: Net 30 Freight Terms: Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200743	KLN700B-1/4		Knob D4906-1	Firmed	-	9/25/19	12 pcs	0 pcs	12 pcs	\$13.59/pcs	\$163.08
											Grand Total:	\$163.08

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/18/19 11:09 AM Dart.Guerin.Kimberley

Newark

Packing List

Wilcox Avenue
Greenville SC 29341
Tel: 1-800-463-9275
Fax: 1-866-752-9279
www.newark.com

Customer PO: POHB044532



Rel:

DAS
61
9-89

Order #: 631888
No. of Cartons: 1
Number of Lines: 1
Ship Date: 9/18/2019
Bill-To Acct: V1 659740001
Ship-To Acct:

Bill To:
DART AEROSPACE LTD
CHANTAL LAVOIE
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7 CA

Ship To:
CHANTAL
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7 Canada

Sold To:
CHANTAL LAVOIE
6136325200
clavoie@dartaero.com

Canada

Ord Line	Cust Po Line	SKU	UOM	Order Qty	Shipped Qty	Previous Shipped	Back Ord. Qty	COO	HTC	ECCN	ROHS
1	001	20F950	EA/1	12	12	0	0	TW	7616995090	EAR99	N
STRAIGHT KNURLED KNOB W/ LINE IND 6.38MM; Shaft Type:Round Shaft; Shaft Diameter:6.35mm; Knob Material:Aluminium; Knob / Dial Style:Straight Knurled with Indicator Line; Knob Diameter:18.8mm; Product Range:-; Body Material:Aluminum											
Mfr part#: KLN700B1/4 Mfr Name: TE CONNECTIVITY / ALCOSWITCH											

Pick ID: 71996892
Pick Qty: 12
Date Code: 19 04 25

Lot Code:

Certificate of Compliance:

The products included in the above shipment are processed in a system certified to ISO 9001 and AS9120 for Quality Management and ISO14001 for Environmental Management. The system is also OHSAS 18001 compliant for Health and Safety Management. In addition, it's Newark's policy to only source the products from the original manufacturer or authorized distributor. This shipment includes the products represented by the Newark SKU or manufacturer's part number as specified in the customer's requirements or in any contract agreed upon by the customer and seller in writing. Further information or certification on the performance, manufacturing process or conformance of a specific product may be available on request, or directly from the manufacturer. This certificate is valid only to the original customer and is not transferable. Contact customer service at 1-800-463-9275 if you have any questions.

Suzanne G Childers
Regional SHEQ Manager (Americas)

THIS ORDER IS SUBJECT TO ALL TERMS AND CONDITIONS DISPLAYED AT:
<http://www.newark.com/terms-and-conditions>